



CNC Machinists (Milling, Turning, Mill/Turn and Swiss)

Date:	May 25, 2017	Job Family:	Technical/Production
Department:	Manufacturing	Job Group:	Production
Reports to:	Manager of Production	OT Status:	Non- Exempt
Location:	Monticello, MN	Relocation Available:	No
Openings:	Full Time		

Ultra Machining Company is dedicated to making a difference and improving people's quality of life. We deliver life-enhancing products which include medical devices and implants, transportation and energy technologies. Joining our team means working alongside passionate individuals who are committed to our core values of integrity, innovation and quality. Help us build the future of manufacturing by leveraging your creativity, expertise, ambition, and can-do attitude. We are a strong team growing towards a bright future. Join us if you have the aspirations, skills, and problem-solving savvy to contribute to our success.

Job Summary

The machinist operator is responsible for the daily operation of the machines in their area (milling, turning, mill/turn and swiss) and the quality of the end product.

Essential Functions

The primary duties and responsibilities of the Machinist consist of but are not limited to:

- Setup and operation of machines
- Edit CNC programs
- Perform in process inspection of machined products (including documentation of results)
- Complete and maintain paperwork for parts
- Complete secondary operations i.e. deburr, polish, etc. in cycle time per print and process
- Perform total productive machine maintenance
- Prolonged standing with occasional twisting (80-90% of the workday)
- Maintain balance when completing machine set-up, production, and maintenance duties
- Continuous use of hands and upper extremities in fine and gross manipulation using various wrist positions and grip/pinch spans to operate equipment, push buttons, carry boxes, push carts, etc.
- Frequent grip with tools requiring torque to tighten machine parts
- Lifting parts/tools
- Able to lift up to 70lbs

Qualifications

- Minimum Requirements- H.S. Diploma or equivalent
- Required: Two-year certificate in machine trades
- Preferred: Three years experience in CNC machining

Accountabilities

- Detects and reports defective materials or questionable conditions to the department manager
- Perform to established production standards
- Maintain work area and equipment in a clean orderly condition and follows prescribed safety procedures at all times

Authorities

- Stop the machine or process if safety, quality, or productivity standards are compromised

Competencies

- Knowledge of advanced set up, machine speeds and feeds for materials and tools
- Able to read and interpret blueprints, use simple math to perform basic calculations, and use basic hand held measuring tools
- Proficient in GD&T
- Understanding of tools required to check product to guarantee part quality
- Experience working with tight tolerances
- Experience using manual inspection equipment
- Knowledge of CMM & VCMM
- Experience with g-code programming
- Demonstrated quality record
- Highly detailed
- Strong mechanical aptitude
- Must have a good command of the English language, both written and spoken
- Proficient in various computer software applications such as MS Word, Excel, and Outlook
- Excellent problem-solving skills
- Able to work efficiently with minimal supervision
- Able to work both independently and as a team
- Self-starter with great analytical skills

Company Description

UMC is a premier contract manufacturer for medical, aerospace, energy and commercial components and assemblies with AS 9100C (ISO 9001:2008) and ISO 13485:2003 certifications. Founded in 1968, the privately held company employs 200 people and located in Monticello, MN. UMC is an industry leader helping world-class customers succeed through collaboration and innovation, and is committed to continuous improvement throughout its operations. For more information, visit ultramc.com.

UMC is an Equal Employment Opportunity Employer

Interested candidates may apply online via our website at www.ultramc.com or by submitting a resume to Human Resources at HR@ultramc.com or Fax 763-201-3434.

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